



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

650.9201
Job Sheet 170489



Part No: 650.9201

Job Qty: 16 ea

Part Name: Eyelet Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP REV:B AS PER DWG A1
15.09.14 DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	1/31/18	1/31/18	0.00	0.00	Start Up Machining-1		Kt 18-02-20
100	Bandsaw	16 pcs	1/31/18	1/31/18	0.00	0.01	Bandsaw1		Kt 18-02-20
110	CNC Vertical Machining	16 pcs	2/1/18	2/1/18	0.22	7.55	HAAS1-1		Kt 18-02-20
120	QC	16 pcs	2/1/18	2/1/18	0.00	0.00	QC2 Machining-1		Kt 18-02-20
130	QC	16 pcs	2/1/18	2/1/18	0.00	0.00	QC8 Machining-1		OK 18/02/21
140	Outsource	16 pcs	2/7/18	2/7/18			ATG001-VC	Outsource 54	ATC 18/03/28
150	Packaging	16 pcs	2/7/18	2/7/18	0.00	0.00	Packaging2		ATC 18/03/28
151	Small Fab	16 pcs	2/8/18	2/8/18	0.00	1.36	Small Fab-1		38
155	QC	16 pcs	2/8/18	2/8/18	0.00	0.00	QC5		38
180	Packaging	16 pcs	2/8/18	2/8/18	0.00	0.00	Packaging3-1	CK 127	MAR 26 2018
190	QC21-SA	16 Ea	2/8/18	2/8/18	0.00	0.00	QC21		MAR 27 2018

Part Op 100 - Cut Blank at 2.200"

Descriptions: 110 - 1-Machine per folio FB361

140 - Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 650.9200

151 - INSERT HELICOIL AS PER DWG

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B1.000x2.500	3	0	0	0
151-Small Fab	MS21209F5-15	16	27	0	0

FM137968 16 x 2.000 = 32 piece 3/12 = 2.6 pied

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Supervisor Verification		
			Coordinator Approval		
			d Wrong Dimensions der tolerance rrrect :/Missing ved		
			Sequence		

Root Cause				
Environment ☐	No Re-verification ☐	Pressure/Force ☐	 Container No: 8043738 Part: 650.9201 Job No: 170489 Serial No/Batch: 8043733 Revision: 650.9200 Inspector:	
Design ☐	Operator ☐	Bending ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Co ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/R ☐		
Material ☐	Use for Testing ☐	Cuffs ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐		
LOA ☐	Product Improvement ☐	Wave/Twist ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐		
Past Expiry Date ☐	Manufacturing Process ☐			
Misidentified ☐	Past Due ☐			
				OTHER : ☐

DART Aerospace Ltd.
 1270 Aberdeen Street
 Newmarket, ON K4A 1K7
 CANADA
 TEL.: 1 813 892-8200
 Email: sales@dartaero.com
 www.dartaero.com

Date: 02/20/18



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914735

Date: 07-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: D4822-1 Upper Deflector, LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22577	Rev: B PO: PO039091	Line: 1
12 ea	Part: 646.3110 Channel Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22580	Rev: NC PO: PO039091	Line: 4
4 ea	Part: 647.7821 Eye Bolt Fitting LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22583	Rev: A PO: PO039091	Line: 7
16 ea	Part: 650.9201 Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22584	Rev: A PO: PO039091	Line: 8
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: _____ Made in Canada.			

DAS
38
9-88



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914735

Date: 07-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: <u>07/03/2017</u>	
	Receiver Signature: <u>[Signature]</u>	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
Made in Canada.		



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PURCHASE ORDER PO039091

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	170489	650 9201	Anodize as per Dwg 647.7800 Rev A 2- PRIME AS PER DWG 648 7800 Rev. A Eyelet Bracket Assembly Issue P/O to ATG	Firmed	3/1/18	16 pcs	0 pcs	16 pcs	\$8.05/pcs	\$128.80
9	170613	RBE350A94-3700-C-07	Hard Anodize, Color Black and Prime as per Dwg 650 9200 Top -Issue P/O to ATG PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed	3/1/18	18 pcs	0 pcs	18 pcs	\$5.15/pcs	\$92.70
10	170593	RBE703A95-0505-00-1	Quill -Issue P/O to ATG PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	3/1/18	19 pcs	0 pcs	19 pcs	\$5.15/pcs	\$97.85
11	171154	RBE350A94-2708-01-01	Slide -Issue P/O to ATG -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-2708-01-01 Rev. G -Certificate of Conformity is required	Firmed	3/1/18	6 pcs	0 pcs	6 pcs	\$6.25/pcs	\$37.50
12	171014	RBW6405G02131-3G-3	Bell -Issue P/O to ATG -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	3/1/18	2 pcs	0 pcs	2 pcs	\$6.25/pcs	\$12.50
13	170432	RBT18538-3	Right Seat Brace -Issue P/O to ATG -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is	Firmed	3/1/18	6 pcs	0 pcs	6 pcs	\$6.25/pcs	\$37.50